Type designation Ident no.

Pass speed

Repeatability

Temperature drift

Electrical connection Cable quality

Cable cross section

Vibration resistance

Mounting on the following profiles

Shock resistance

Cylindrical design

Switching state Included in delivery

Protection class

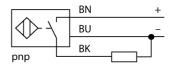
MTTF Packaging unit



## For T-groove cylinders without mounting accessories

- Optional accessories for mounting on other cylindrical housings.
- One-hand mounting possible
- Fine adjustment tool and stopper directly mountable on the sensor
- Stable mounting
- Magneto-resistive sensor
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

#### Wiring Diagram



#### **Functional principle**

Magnetic field sensors are activated by magnetic fields and are used, in particular, for the detection of the piston position in pneumatic cylinders. As magnetic fields can permeate non-magnetizable metals, they detect a permanent magnet attached to the piston through the aluminium cylinder wall.

#### Hysteresis $\leq$ 1 mm Ambient temperature -25...+70 °C Operating voltage 10...30 VDC $\leq$ 10 % U<sub>ss</sub> Residual ripple DC rated operational current $\leq$ 100 mA No-load current I<sub>o</sub> $\leq$ 10 mA Residual current ≤ 0.1 mA Isolation test voltage $\leq 0.5 \ kV$ Short-circuit protection no $\leq$ 1.4 V Voltage drop at I. Wire breakage/Reverse polarity protection yes/ yes (voltage supply) Output function 3-wire, NO contact, PNP Switching frequency 1 kHz Design Rectangular,UNT 28 x 5 x 6 mm Dimensions Plastic, PP Housing material Active area material Plastic, PP Tightening torque fixing screw 04 Nm

Cables 3 mm, Gray, Lif9Y-11Y, PUR, 2 Suited for E-ChainSystems® acc. to manufacturers declaration H1063M 3 x 0.14 mm<sup>2</sup> 55 Hz (1 mm) 30 g (11 ms) IP67 2283 years acc. to SN 29500 (Ed. 99) 40 °C 1

## OIIO

BIM-UNT-AP7X

4685740

≤ 10 m/s

 $\leq \pm 0.1 \text{ mm}$ 

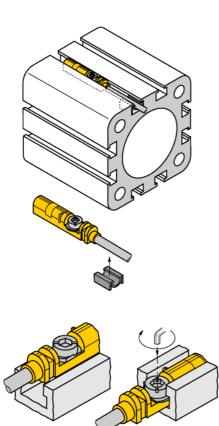
 $\leq$  0.1 mm

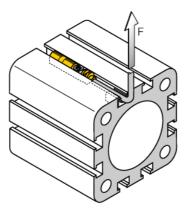
LED, Yellow cable clip



### Mounting instructions/Description

Mounting instructions





Thanks to the mounting lip, the sensor can be inserted into the groove from above with one hand. Mount the sensors as follows using the patented wing screw: The wing screw and the female thread feature a lefthand thread. Two small plastic lips keep the screw in position, ready-to-install. Turn the screw clockwise. The screw moves out of the thread and hits the upper grooves with the wings. The sensor is thus pressed down and locked in position. A few degrees up to approximately 1.5 turns of the screw with a slotted screwdriver (blade width 0.5 mm) or a 1.5 mm Allen key are sufficient to ensure vibration-proof fastening, depending on the shape of the slot. A tightening torque of 0.4 Nm is sufficient for safe mounting without damaging the cylinder. The sensor can now withstand an axial and radial tensile load of F=100N applied on the cable. A cable clip is included in the scope of delivery. It enables smooth cable routing in the groove and ensures that the cable is fastened as securely as possible. The corresponding accessories for mounting on other cylindrical housings must be ordered separately.



Accessories

Type code	Ident no.	Description	
KLZ1-INT	6970410	Accessories for mounting the sensors BIM-INT and BIM-UNT on tie-rod cylinders; Cylinder diameter: 3240 mm; material: Aluminium; Further mounting accessories for other cylinder diameters on request	40 26 40 26
KLZ2-INT	6970411	Accessories for mounting the sensors BIM-INT and BIM-UNT on tie-rod cylinders; Cylinder diameter: 5063 mm; material: Aluminium; Further mounting accessories for other cylinder diameters on request	40 40 32,5 40 40 40 40 40 40 40 40 40 40
UNT-STOPPER	4685751	Accessories for finetuning the switchpoint on L T-groove cylinders; snap-locked in the BIM-UNT fixture; suited for multiple use; material: plastic	2.5 M3 3.5 6.4
UNT-JUSTAGE	4685750	Accessories for finetuning the switchpoint on T-groove cylinders; snap-locked in the BIM-UNT fixture; suited for multiple use; material: metal/plastic	0.4 Nm 1.5 6.4 11 3244
KLRC-UNT1	6970626	Accessories for mounting on O cylinders; diameter: 825 mm; material: PA 6I/6T / nickel silver; Fire-hazard classifica- tion acc. to UL94 - V2	32 13,4 14,6 10 22,3



Accessories

Type code	ldent no.	Description	
KLRC-UNT2	6970627	Accessories for mounting on $\bigcirc$ cylinders; diameter: 2563 mm; material: PA 6I/6T / nickel silver; Fire-hazard classifica- tion acc. to UL94 - V2	32 13.4 14.6 10 22.3 10 22.3
KLRC-UNT3	6970628	Accessories for mounting the BIM-UNT sensor on $\bigcirc$ round cylinders; diameter: 63130 mm; material: PA 6I/6T / nickel silver; Fire-hazard classification acc. to UL94 - V2	32 10 22,3
KLRC-UNT4	6970629	Accessories for mounting the BIM-UNT sensor on $\bigcirc$ round cylinders; diameter: 130250 mm; material: PA 6I/6T / nickel silver; Fire-hazard classification acc. to UL94 - V2	32 32 10 22,3
KLDT-UNT2	6913351	Accessories for mounting the BIM-UNT sensor on dovetail cylinders; groove width: 7 mm; material: PPS	5, 13,5 7, 13,5
KLDT-UNT3	6913352	Accessories for mounting the BIM-UNT sensor on $\frac{1}{1-2}$ dove-tail groove cylinders; groove width: 9.4 mm; material: PPS	6.2 6.4 13.6



Accessories

Type code	ldent no.	Description	
KLDT-UNT6	6913355	Accessories for mounting on L dovetail groove cylinders;	
		groove width: 7.35 mm; material: PPS	
			9,6 5,1 7,3 13,5